

# **Bulk Materials** Off-Highway Drive and Motion Systems

Market-leading Spicer<sup>®</sup> drivetrain systems and Brevini<sup>®</sup> motion systems from Dana optimize machine performance while maximizing yields.



## Established in **1904**. Employing **40,000** people across **141** major facilities in **31** countries. Shipping to **14,000** customers, leveraging a global network of technology centers across **9** countries.

Our Vision Powering Innovation To Move Our World

#### **Our Mission**

This mission is embodied in our company theme: People Finding A Better Way. Driving stakeholder value by:

- powering vehicles and machines around the world
- shaping sustainable progress
- through invention and execution
- making the amazing happen
  - wherever people live, work, and play.

#### **Our Values**

- Value Others
- Inspire Innovation

Sector Contraction and Contraction of the Design

- Grow Responsibly
- Win Together

#### **Corporate Business Units**

Dana serves the global light vehicle, medium- and heavy-duty vehicle, and off-highway markets through four business units: Light Vehicle Driveline Technologies, Commercial Vehicle Driveline Technologies, Off-Highway Drive and Motion Technologies, Power Technologies, which is the center of excellence for sealing and thermal management technologies that span all customers in our on-highway and off-highway markets. Light Vehicle Drive Systems

> Commercial Vehicle Drive and Motion Systems

Power Technologies

Off-Highway Drive and Motion Systems

# Where there is a need, Dana finds a better way.

#### A new era of mobility is upon us.

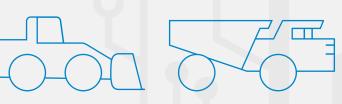
Emissions regulations and government policies are manifesting at an ever-increasing pace, and visions of vehicles that reduce operating costs while enhancing productivity and safety are accelerating the need for alternative propulsion solutions. For over 20 years, our group of highly focused engineers has been dedicated to research and development of new technology solutions aimed at electrification.

We have built a broad portfolio of award-winning, patented technologies, making us a leader in electrification.

# Why should you rely on Dana? Solutions designed, engineered, and manufactured for maximum efficiency.

We approach electrification with a trained eye and an insightful, innovative perspective, utilizing market synergies to provide an advantage in electrifying offerings across multiple applications.

A component is only as good as the system in which it operates. That's why we take a systems-focused approach, seamlessly integrating our components into complete electrified systems. We have an in-house, multi-disciplinary team of system solutions engineers who provide turnkey software and controls for our entire portfolio of technologies. This in-house knowledge and integration produces solutions that provide enhanced performance, packaging optimization, and reduced system weight. All of which results in savings to your bottom line.



**OFF-HIGHWAY VEHICLES** 

LIGHT VEHICLE



WEIGHT REDUCTION For additional payload or battery capacity

EFFICIENCY Reduced energy consumption means increased range and cost savings



**COMMERCIAL VEHICLE** 

PACKAGING Improved vehicle integration for optimized packaging space

COOLING SOLUTIONS Capability to integrate thermal-management solutions with power sources

## **Off-Highway Segments**

Dana leverages our global expertise to engineer the most advanced, customized product solutions for developed and emerging markets. Our drive and motion products serve a wide range of demanding industries, including applications for equipment with wheel and track drives as well as stationary machines.



#### Mobile



#### Agriculture

Our products are engineered to support increased crop yields, optimized harvesting operations, lower emissions, improved operator safety and comfort, and reduced total cost of ownership while complying with evolving emissions standards.



#### **Material Handling**

Our customized drive and motion systems enhance material-handling vehicle performance, productivity, and power. Spicer<sup>®</sup> transmissions, axles, and driveshafts are designed to work seamlessly in any vehicle to allow operators to engage, lift, and transport heavy loads with more precision.

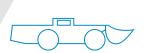






#### Mining

Dana designs complete drive and motion systems to meet increasing industry demands for automation and productivity, coupled with high safety standards. Our solutions are specially engineered to maximize vehicle performance in extremely harsh environments.





#### **Construction and Forestry**

Integrated drive and motion systems from Dana enhance construction equipment performance, efficiency, and productivity with a range of solutions for vehicles ranging from 3 to 50 tonnes (4 to 55 tons). Spicer<sup>®</sup> axles, wheel drives, transmissions, driveshafts, and Brevini<sup>™</sup> motion products are integrated with the most advanced technologies for improved machine operation on any job site, in any condition.





Industrial



#### **Bulk Materials**

Dana has an extensive range of gearboxes with torque ratings of up to 3 million Nm. Our qualified, experienced engineers provide optimum solutions for heavy-duty applications, and our service team delivers support for the entire life cycle after delivery.





#### Heavy Industry: Steel, Sugar, and Cement

Brevini<sup>™</sup> gearboxes have been used in heavy-duty operations from mines to steel production for more than 50 years. Our portfolio of advanced technologies has been engineered to support increased productivity and reliability, improved operator safety, and reduced total cost of ownership.

#### **Onshore and Offshore Marine**

Brevini<sup>™</sup> planetary gearboxes have supported the exacting specifications and certifications of winches and cranes in the marine and offshore market for many years. We also offer a wide range of fluid power solutions that deliver safe and reliable solutions for OEM applications.

#### **Environment - Renewable Energy**

Brevini<sup>™</sup> gearboxes for yaw and pitch drives are used by many of the major wind turbine OEMs. We provide engineering input offering sustainable and reliable solutions to meet customer requirements, while our service division has extensive experience in optimizing the performance of gearboxes over the long term.



#### **Industrial and Stationary Equipment**

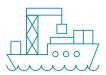
Our range of gearboxes and hydraulic products offers reliable solutions for all equipment within the industrial and stationary sectors. Our products enable high productivity and low maintenance costs backed by our aftermarket support and service.



#### **Plastic and Rubber**

Brevini<sup>™</sup> and PIV<sup>™</sup> brand products include single- and twin-screw extruder drives, rack and pinion drives for injection molding machines, planetary gearboxes, and helical and bevel helical gearboxes.











# **Bulk Material Applications**

Meeting the needs of clients in mining and bulk material industries around the world,

Dana offers a wide range of Brevini<sup>®</sup> products for industrial applications and self-propelled machines – from planetary gearboxes to helical and bevel helical gearboxes to winches.

Whether a customer requires standard products or individual solutions engineered specifically for their needs – Dana can deliver a customized solution.





Motion Systems

GШB°

In applications that require low-speed power transmission, the gearbox plays an essential role in power conveyance. Brevini® products offer advanced, innovative solutions for these critical power needs.

With satisfied customers at leading bulk material and mining companies across all continents, we deliver proven, reliable technology driven by a talented team of engineers who are continuously focused on innovation.

a.a.a.a.s

Bulk Material Handling equipment is typically composed of stationary or mobile machinery such as bucket wheel excavators, conveyors, stackers, reclaimers, wagon tipplers, ship-loaders, combined with storage facilities such as stockpiles and silos.

Excavation, transportation, sizing, stockyard storing, homogenization and reclamation are all part of the mining processes we support.

Our offering includes consulting, systems design, engineering, procurement, erection and support, for turn-key projects, individual new equipment or upgrades and modernizations.

# **Stacker Reclaimers**

These versatile machines operate as both stacker and reclaimer, stacking material in stockpiles and reclaiming loads with a bucket wheel at the tip of the boom.

Often less costly than maintaining a dozer fleet, stacker reclaimers can move in three directions: horizontally along the rail, vertically by lifting its boom, and rotationally by slewing its boom. Applications include stacking and reclaiming in ports, wharfs, steel plants, coking plants, coal storage plants, power plants, metallurgical plants, cement plants, and other bulk material storage yards.



#### Brevini<sup>™</sup> Plano Helical Gearboxes – High Power Series

Extensive ratio range Supports torque range up to 2200 kNm Increased thermal capacity due to shared oil chamber Spheroidal graphite cast iron housing High efficiency Diverse low-speed shaft options Premium sealing Low noise



### Brevini EvoMax<sup>™</sup> Gearbox Series

Extensive ratio range Supports torque range up to 1300 kNm Increased thermal capacity Spheroidal graphite cast iron housing available High efficiency Diverse low-speed shaft options Premium sealing Reliable operation Low noise



### Brevini<sup>™</sup> Planetary Gearboxes – Slewing Drives

Modular design, coaxial or right angle Customized short or long output support Supports torque range up to 370 kNm Light, compact solution Output pin variation to meet a range of customer needs Premium sealing Spheroidal graphite cast iron housing



### Brevini<sup>™</sup> Plano Helical Gearboxes – Compact Drives

Light, compact solution Spheroidal graphite cast iron housing Supports torque range up to 40 kNm High efficiency Premium sealing Easy to assemble/disassemble



## Brevini<sup>™</sup> Winches and Winch Drives

Standard and special configurations lifting up to 35 tons

Suitable for hydraulic or electric motor Different drum options and custom design Many electronic controls available Integrated hydraulic motor for compact solution

Certified for marine applications



#### **GWB<sup>®</sup> Cardan Shaft**

Complete product range featuring flange/ swing diameter from 120 to 1300 mm Superior bearing life High torque capacity Designed for ease of maintenance with service-free option Engineered to withstand harsh conditions, proven with a 70-year history on the market

Minimized total cost of ownership

## **Slewing Drive**

19113

FI

FI



## **Bucket Wheel Drive**



## Long Travel Drive



# Conveyors and Apron Feeders

Conveyors and apron feeders are widely used in the process of handling bulk material. Conveyors are the workhorse of mineral handling, often used in dry processing plants where they play a key role in stabilizing process flow. Typically used for small lump sizes with longdistance paths, conveyors are generally selected based on four factors: tonnage, size and type of material to be processed, incline, and distance. Apron feeders are necessary whenever the application requires a uniform flow of dry or moist fractions of rock or minerals. They are generally categorized by the size of material to be fed through the machine, and are typically used for short distances to extract bulk material from dump hoppers, bins, and stockpiles.



## Brevini<sup>™</sup> Industrial Planetary Gearboxes – S Series

Modular concept Extensive ratio range Supports torque range up to 2200 kNm Increased thermal capacity due to large bevel set Spheroidal graphite cast iron housing High efficiency Diverse low-speed shaft options Premium sealing Low noise IEC flanges up to 355 size



## Brevini<sup>™</sup> Plano Helical Gearboxes - Compact Drives

Light, compact solution Spheroidal graphite cast iron housing Supports torque range up to 40 kNm High efficiency Premium sealing Easy to assemble/disassemble

#### **Conveyor Drive**



**Apron Feeder** 





## Brevini EvoMax<sup>™</sup> Gearbox Series

Extensive ratio range Supports torque range up to 1300 kNm Increased thermal capacity Spheroidal graphite cast iron housing available High efficiency Diverse low-speed shaft options Premium sealing Reliable operation Low noise



### Brevini<sup>™</sup> Plano Helical Gearboxes - High Power Series

Extensive ratio range Supports torque range up to 2200 kNm Increased thermal capacity due to shared oil chamber Spheroidal graphite cast iron housing High efficiency Diverse low-speed shaft options Premium sealing Low noise

# Ship-Loaders and Unloader

These large pieces of equipment are used in shipyards to load and unload solid, bulk material such as iron ore, coal, fertilizer, grain, and others.

Generally mounted on rails or sometimes tyres, ship-loaders and unloaders can move to access the length of the ship. Using separate drives, their booms can also move from front to back or up and down in order to fill the breadth of the cargo hold, and adapt to the ship's fluctuating draught while it is being loaded or unloaded. While unloading, even and complete filling of the cargo holds are facilitated by a special telescoping chute with a rotating, pivoting spoon.

111



## Brevini<sup>™</sup> Planetary Gearboxes – Slewing Drives

Modular design, coaxial or right angle Customized short or long output support Supports torque range up to 370 kNm Light, compact solution Output pin variation to meet a range of customer needs Premium sealing Spheroidal graphite cast iron housing



#### Brevini EvoMax<sup>™</sup> Gearbox Series

Extensive ratio range Supports torque range up to 1300 kNm Increased thermal capacity Spheroidal graphite cast iron housing High efficiency Diverse low-speed shaft options Premium sealing Reliable operation Low noise Auxiliary drives



### Brevini<sup>™</sup> Winches and Winch Drives

Extensive ratio range Supports torque range up to 1300 kNm Increased thermal capacity Spheroidal graphite cast iron housing available High efficiency Diverse low-speed shaft options Premium sealing Low noise

.....

## Brevini<sup>™</sup> Plano Helical Gearboxes – High Power Series

Extensive ratio range Supports torque range up to 2200 kNm Increased thermal capacity Spheroidal graphite cast iron housing due to shared oil chamber High efficiency Diverse low-speed shaft options Premium sealing Low noise

## Brevini<sup>™</sup> Plano Helical Gearboxes – Compact Drives

Light, compact solution Spheroidal graphite cast iron housing Supports torque range up to 40 kNm High efficiency Premium sealing Easy to assemble/disassemble



### Ship-loader – Iron Ore

an

AN

L



Ship-loader – Potash



# **Roller Presses**

In order to crush ore, roller presses, or high-pressure grinding rolls (HPGR), utilize two counter-rotating rolls – one fixed and one movable. Compared to traditional systems, this design is more stable and efficient.

Roller presses can be used for grinding as well as compacting. The drive power is transferred to the grinding rollers via multi-stage **Brevini**<sup>®</sup> planetary gearboxes, which are mounted on the drive end of the roller shaft using shrink disc coupling or a low-speed flange. Traditional drives above 400 kW are equipped with fluid- or torquelimiter coupling and a cardan shaft. Bulk material is fed through the gap between two rollers, then through a feeding device on top of the machine, which can vary depending on feeding method.



#### Brevini<sup>™</sup> Industrial Planetary Gearboxes – S Series

Modular concept, can be customized to customer needs Supports torque range up to 2200 kNm Spheroidal graphite cast iron housing High efficiency Diverse low-speed shaft options Premium sealing Reliable operation, engineered for harsh conditions Low noise Special torque arm systems

#### Accesories

Mechanical torque limiter or Safeset GWB<sup>®</sup> cardan shaft WTO coolers Vibration and temperature sensors Fluid coupling



#### **GWB<sup>®</sup> Industrial Driveshaft**

Complete product range featuring flange/ swing diameter from 120 to 1300 mm Superior bearing life High torque capacity Maintenance: friendly design with service free option Engineered to withstand harsh conditions,

proven with a 70-year history on the market Designed to minimize total cost of ownership



#### Brevini<sup>™</sup> Helical Bevel Helical – Gearmotors

MARANEN

Extensive torque range High efficiency Diverse low-speed shaft options Low noise **Robust housing made in cast iron GG20-22** 

## Plano Helical Gearbox

0

### **Industrial Planetary Gearbox**



# Wagon Tipplers and Positioners

Wagon tipplers are used to unload bulk material from wagons, including materials such as coal, coke, lignite, iron ore, limestone, dolomite, and others. A complete wagon tippler system includes the positioning system, car dumper, and underground hopper along with feeders below the hopper to release bulk material.

The wagon is positioned in the tippler with special positioner drives, VFD controlled using a rack-and-pinion system.

Alternatively, a wire rope cable-and-drum arrangement can be used. The wagon is dumped using a specific heavy-duty rack-and-pinon drive to position it downward in the machine pit.

Depending on the application, this machine can be designed with a single, tandem, triple, or quadruple dumper frame. Every wagon tippler system is engineered to meet customer needs based on the type of bulk material that will be unloaded.



### Brevini<sup>™</sup> Plano Helical Gearboxes - High Power Series

THE R

Extensive ratio range Supports torque range up to 2200 kNm Increased thermal capacity due to shared oil chamber Spheroidal graphite cast iron housing High efficiency Diverse low-speed shaft options Premium sealing Low noise Customized male shaft with keyway

#### Brevini<sup>™</sup> Planetary Gearboxes – Slewing Series

Improved thermal capacity Robust design Reliable operation, engineered for harsh conditions Spheroidal graphite cast iron housing for lowtemperature applications Custom-made output support and pinions

#### Wagon Tippler











1 2011 : 2

SRE AS

### Brevini EvoMax<sup>™</sup> Gearboxes Series

Complete drive system including base and bed plate Supports torque range up to 1300 kNm Spheroidal graphite cast iron housing High efficiency Premium sealing Reliable operation Low noise

# **Global** Strength

One of the ways we create value is by **positioning** our technical and manufacturing resources where customers need us globally.

## Today, that's **31 countries** on **six continents**.

To help customers achieve success, top-tier suppliers must have a global perspective that can be adapted to meet local requirements and end-user expectations. Dana's **worldwide leadership** is the key to serving clients around the world. We bring our global expertise to the local level with technologies customized to individual requirements through a network of strategically placed technology centers, manufacturing locations, service and assembly centers and distribution facilities.

Our strength is being over six continents thanks to our global logistic network.

# **Aftermarket Services**

Our global expertise is delivered to customers at a local level through a constantly growing and improving aftermarket network. Strategically placed service centers provide solutions tailored to individual specifications by an experienced on-the-ground support team. We meet customer needs in every region, on every platform.



## Genuine parts

Dana service parts are manufactured by Dana to the same high standards as original equipment (OE), because they are OE genuine parts. When a part is replaced a complete interchangeability with existing parts provides total product compatibility, with no change in part numbers.

A non-original component can lead to significant vehicle costs down the road. We protect your vehicle durability and performance.

## Dana Distribution Centers

Dana's global network of distribution centers, located in Europe, Americas, Asia and Australia, offer efficient service points supporting regional customer service, inventory, logistics and packaging operations.

## Danaaftermarket.com

#### E-Commerce Platform

A technology enabled e-commerce platform that brings Dana's global off highway network of distribution centers, products, services and premium brands to your device 24/7 to make better decisions, speed up your operations and ease doing business with Dana.

Using Danaaftermarket.com you can quickly:

- Search for part level detail
- View global availability in real time
- Place orders from your phone, desktop or tablet
- Access educational brochures, videos and training
- Order management documentation communicated in real time
- API developer portal enables cross platform integration and real time data exchange

#### Spicer® Drivetrain catalog

The new online Spicer® product catalog features the extensive off-highway axles and driveshaft portfolio. Quickly and conveniently locate products by model type or part number through the search functionality and access to usage descriptions and technical details to select optimal products for every aftermarket need. The product database is always updated as new technologies become available.



# Market-Driven Innovation

## **Off-Highway Performance Expectations**

## Safety

Productivity

Maneuverability

Durability

Serviceability

## Total Cost of Ownership

#### About Dana Incorporated

Dana is a leader in the design and manufacture of highly efficient propulsion and energy-management solutions for all mobility markets across the globe.

The company's conventional and clean-energy solutions support nearly every vehicle manufacturer with drive and motion systems, electrodynamic technologies, thermal, sealing, and digital solutions.

#### About Dana Off-Highway Drive and Motion Systems

Dana delivers fully optimized solutions to customers in the construction, agriculture, material handling, mining, and industrial markets.



Dana.com/oh Dana-industrial.com/contact-us

#### Application Policy

Capacity ratings, features, and specifications vary depending upon the model and type of service. Application approvals must be obtained from Dana; contact your representative for application approval. We reserve the right to change or modify our product specifications, configurations, or dimensions at any time without notice.