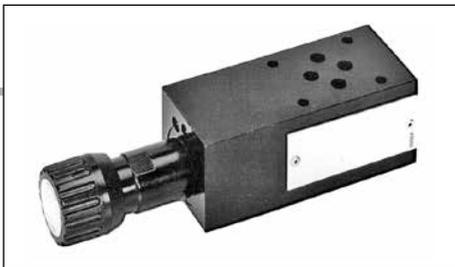


# AM3VS... MODULAR SEQUENCING VALVES CETOP 3



AM3VS...

CVS.20... CARTRIDGE CATALOGUE  
SCREWS AND STUDS CAP. IV • 21

The sequence valve are used to assure that a secondary circuit is pressurized when the setting pressure is reached.

These valves grant a minimum variation of the setting pressure with a changing flow up to 40 l/min (see diagram).

Three spring types allow adjustment within the range 7 ÷ 250 bar. Manual adjustment is available by a grub screw or plastic knob.

The cartridge used is the "CVS" type.

Max. operating pressure	350 bar
Setting ranges:	Spring 1 max. 60 bar
	Spring 2 max. 120 bar
	Spring 3 max. 250 bar
Max. flow	40 l/min
Draining on port T	0,5 ÷ 0,7 l/min
Hydraulic fluids	Mineral oils DIN 51524
Fluid viscosity	10 ÷ 500 mm <sup>2</sup> /s
Fluid temperature	-25°C ÷ 75°C
Ambient temperature	-25°C ÷ 60°C
Max. contamination level	class 10 in accordance with NAS 1638 with filter β <sub>25</sub> ≥ 75
Weight	1,36 Kg

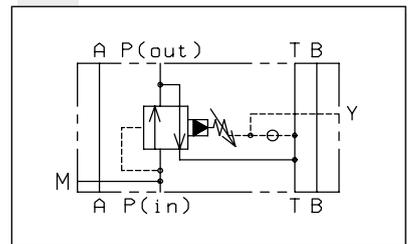
## ORDERING CODE

<b>AM</b>	Modular valve
<b>3</b>	CETOP 3/NG6
<b>VS</b>	Sequencing valve
*	Drain connection E = External I = Internal (Standard)
*	Type of adjustment M = Plastic knob C = Grub screw
*	Setting ranges 1 = max. 60 bar (white spring) 2 = max. 120 bar (yellow spring) 3 = max. 250 bar (green spring)
**	00 = No variant V1 = Viton
<b>1</b>	Serial No

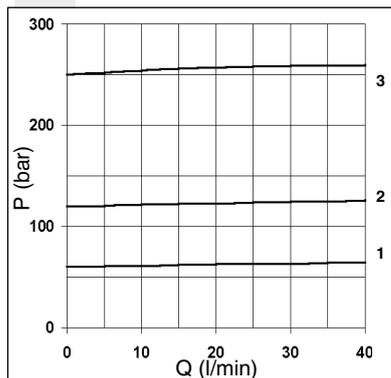
The fluid used is a mineral oil with a viscosity of 46 mm<sup>2</sup>/s at 40°C. The tests have been carried out at a fluid temperature of 50°C.

Curves n° 1 - 2 - 3 = setting ranges

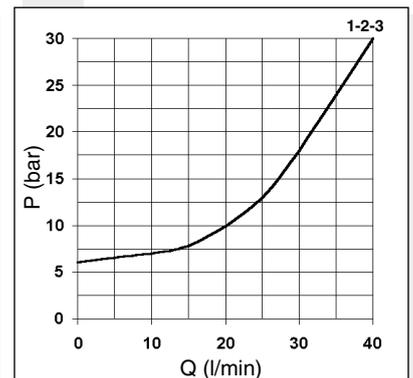
## HYDRAULIC SYMBOL



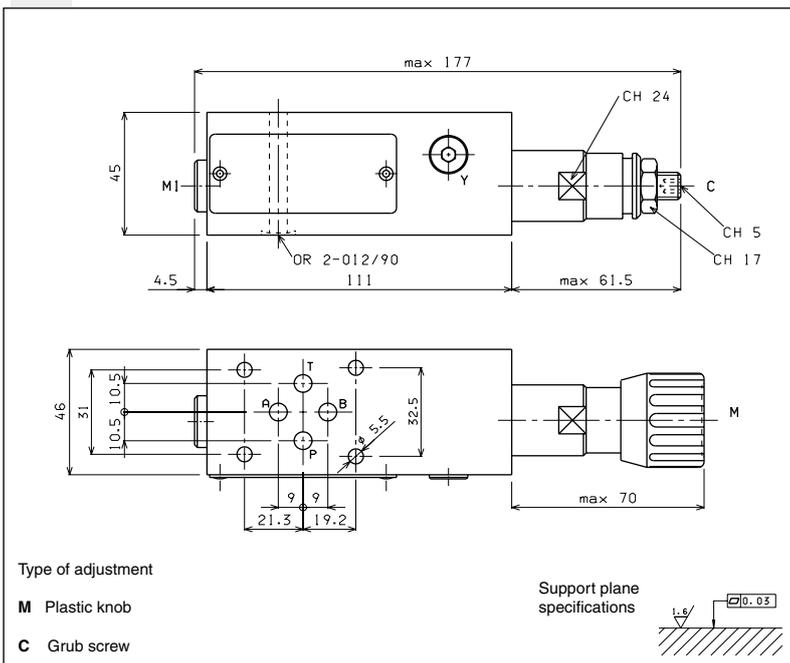
## PRESSURE-FLOW RATE



## MINIMUM SETTING PRESSURE



## OVERALL DIMENSIONS



To changes valves AM.3.VS... from internal to external drainage it is necessary:

- screw out the plug on the Y port
- screw out the plug T.C.E.I. M8x1 from the body
- screw in a screw S.T.E.I. M6
- rescrew the T.C.E.I. M8x1 plug on the body

NOTE: the external draining can be used as a piloting line (please, contact our technical department for other informations)