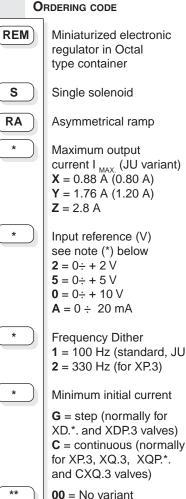


CALIBRATION PROCEDURE	Cap. IX • 5
OVERALL DIMENSIONS	Cap. IX • 10
MOUNTING BASES	Cap. IX • 10



4 Serial No.

(\*) If the input reference is a current signal (mA) the regulator has to be pre-setted in the factory.

CE mark with reference to the electromagnetic compatibility. European norms: EN61000-6-2 Generic standards. Immunity for industrial environments; - EN61000-6-3 Generic standards. Emission standard for residential,

commercial and light-industrial environments. Product in accordance with RoHS

2011/65/UE Europe Directive.

# **REMSRA...** TYPE ELECTRONIC REGULATORS FOR

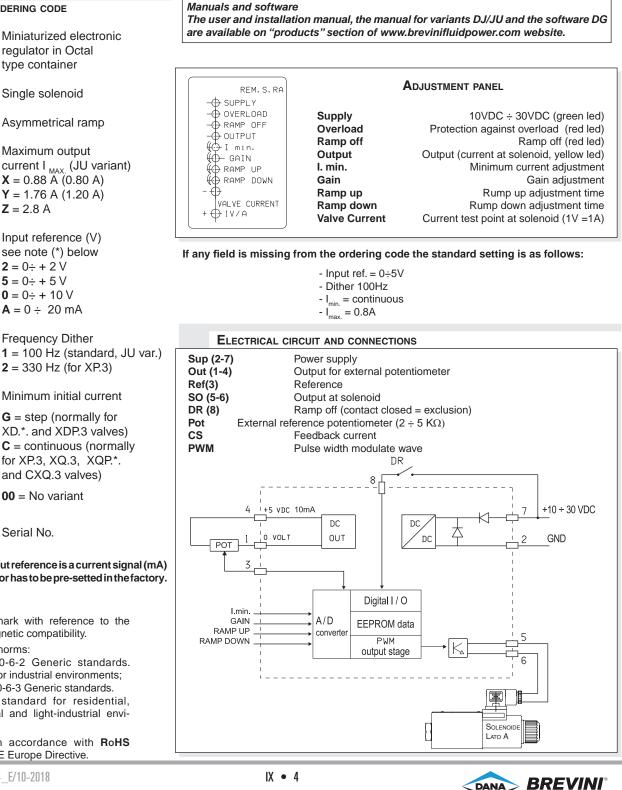
### SINGLE SOLENOID PROPORTIONAL CONTROL VALVES

The electronic control card type REM.S.RA has been designed to drive the "XD.\*.A, XDP.3.A, XP.3, XQ.3, XQP.\*. and CXQ.3" series single solenoid proportional valves without integral position transducer. The control card is enclosed in an "OCTAL" type housing, a typical relay mounting standard. The output stage operates on the pulse width modulation principle (P.W.M.) and is provided with current feedback in order to obtain a solenoid output current proportional to the reference input signal. Output short circuit and supply polarity inversion protection is provided.

Gain, minimum current and rise and fall ramp time adjustments are possible through the corresponding front panel trimming potentiometers, while the output current to the solenoid can be measured via the Valve Current test points, and the ramp operation can be excluded.

The product incorporates a serial interface for adjustment of parameters.

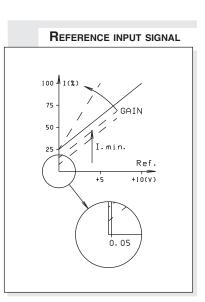
Pay attention please: electronic regulators must be used in dampness and water protected places.



Motion Systems

### **E**LECTRONIC REGULATORS FOR SINGLE SOLENOID PROPORTIONAL CONTROL VALVES

Power supply	10 ÷ 30 VDC			
Maximum supply voltage	36 V			
Power absorption	40 W			
Current output setting by dip switches	Imax = 2.8A Imax = 1.76A Imax = 0.88A			
External potentiometer supply output short circuit protected	+5V 10mA			
Reference input signal setting by dip switches	0 ÷ +2V 0 ÷ +5V 0 ÷ +10V 0 ÷ 20mA			
Polarization current adjustment	lmin = 0 ÷ 50% lmax			
Current gain adjustment	50% ÷ 100% Imax			
Ramp time adjustment	0 ÷ 20 sec			
Ambient operating temperature	-20 ÷ +70°C			
Current test point	1 Volt = 1 Ampere			
Weight	0.101 Kg			



(\*) For the current signal (mA) the regulator has to be pre-setted in the factory.

#### **REMSRA...** INSTRUCTIONS FOR USE

#### **C**ALIBRATION PROCEDURE

Connect the card in the proper way following the previous page diagram but <u>without powering</u> <u>it</u> or in the way following the next page "Typical connections". Turn completely anticlockwise (20 turns about) the trimming potentiometers of Minimu Current ( $I_{min}$ ) and Ramp Time (Rampup and Ramp-down), and position the reference potentiometer on zero. Before powering the card, <u>ensure that any unforeseen hydraulic system movement cannot cause material damage</u> <u>or injury to people</u>. Power now the card; the green LED should light up.

#### MINIMUM CURRENT OR POLARIZATION CURRENT ADJUSTMENT

Turn slowly the minimum current trimming potentiometer clockwise ( $I_{min}$ ) until an actuator movement can be visually detected. Turn slowly anticlockwise the potentiometer: the minimum current setting will be adjusted correctly when the actuator movement stops. For the REM model with minimum initial threshold current, set the reference signal to a Vref. of 150 mV.

#### MAXIMUM CURRENT GAIN ADJUSTMENT

Turn first the ramp time trimming potentiometers clockwise by at least 10 turns, if the system could be damaged by a too fast solenoid operation (<u>evaluate the application carefully</u>). The maximum actuator speed can now be adjusted. Turn the reference signal to its maximum setting and rotate slowly the GAIN trimming potentiometer (GAIN) until the maximum required speed is obtained. The speed can now be varied by moving the potentiometer.

#### RAMP TIME ADJUSTMENT (RAMP-UP E RAMP-DOWN)

The ramp time is the time taken to pass from the minimum to the maximum current value, and vice versa. It's adjustable from a minimum of 0s up to a maximum of 20s (to reach the maximum current value setted). Turning clockwise the trimming potentiometer, the ramp time increases.

#### Notes:

- The ramp fall time affects the actuator stop position. Moving the reference to zero Volt, the actuator goes on moving till the setted ramp time is elapsed. Therefore it's necessary to adjust it properly.

- When the overload red LED lights up, it will be necessary to switch off the power to the card, switching it on again after having eliminated the cause of overload.

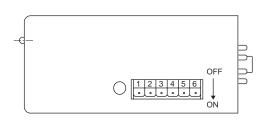


#### REMSRA... DIP SWITCHES TABLE

For	our propor	tional valves are rec	commended the following settings:
6 6 C C C 6 6 6 6 C C C C C 6 6 6 6 C C C C C C	XD3A XDP3A XQ3 XQP3 CXQ3 XD2A XD2A XDP5A XDP5A XQ3 XQP5 XP3 CXQ3 XD2A XDP5A XD2A XD2A XD2A XD2A XD2A XD2A XD2A XD2	DITHER =100Hz DITHER =100Hz	$I_{max.} = 2.35A \text{ with } 9V \text{ coil} \\I_{max.} = 2.35A \text{ with } 9V \text{ coil} \\I_{max.} = 2.35A \text{ with } 9V \text{ coil} \\I_{max.} = 2.35A \text{ with } 9V \text{ coil} \\I_{max.} = 2.35A \text{ with } 9V \text{ coil} \\I_{max.} = 1.4A \text{ with } 12V \text{ coil} \\I_{max.} = 1.76A \text{ with } 12V \text{ coil} \\I_{max.} = 1.76A \text{ with } 12V \text{ coil} \\I_{max.} = 1.76A \text{ with } 12V \text{ coil} \\I_{max.} = 1.76A \text{ with } 12V \text{ coil} \\I_{max.} = 1.76A \text{ with } 12V \text{ coil} \\I_{max.} = 1.76A \text{ with } 12V \text{ coil} \\I_{max.} = 1.76A \text{ with } 12V \text{ coil} \\I_{max.} = 1.76A \text{ with } 12V \text{ coil} \\I_{max.} = 1.76A \text{ with } 12V \text{ coil} \\I_{max.} = 0.7A \text{ with } 12V \text{ coil} \\I_{max.} = 0.7A \text{ with } 12V \text{ coil} \\I_{max.} = 0.88A \text{ with } 24V \text{ coil} \\I_{max.} = 0.88A \text{ with } 24V \text{ coil} \\I_{max.} = 0.88A \text{ with } 24V \text{ coil} \\I_{max.} = 0.88A \text{ with } 24V \text{ coil} \\I_{max.} = 0.88A \text{ with } 24V \text{ coil} \\I_{max.} = 0.88A \text{ with } 24V \text{ coil} \\I_{max.} = 0.68A \text{ with } 24V \text{ coil} \\I_{max.} = 0.68A \text{ with } 24V \text{ coil} \\I_{max.} = 0.88A \text{ with } 24V \text{ coil} \\I_$

Six miniature switches are mounted internally on one of the REM sides. The REM configuration to suit any particular application can be implemented by setting these switches.

PWM frequency (100 to 330 Hz), minimum (continuous or step) current, reference voltage range and maximum current ( $I_{max}$ ) can thus be adjusted.

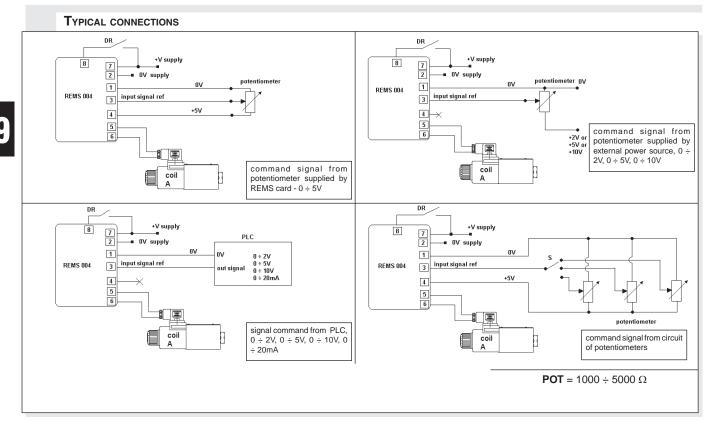


Function DITHER		l min		Input ref.				I.max.			
DIP sw	100 Hz	330 Hz	С	G	0÷10 V	0÷5 V	0÷2 V	0÷20 mA	2.8 A	1.76 A	0.88 A
1	OFF	ON									
2			OFF	ON							
3					OFF	ON	OFF	ON			
4					OFF	OFF	ON	OFF			
5									OFF	ON	OFF
6									OFF	OFF	ON

> BREVINI

Motion Systems

DANA

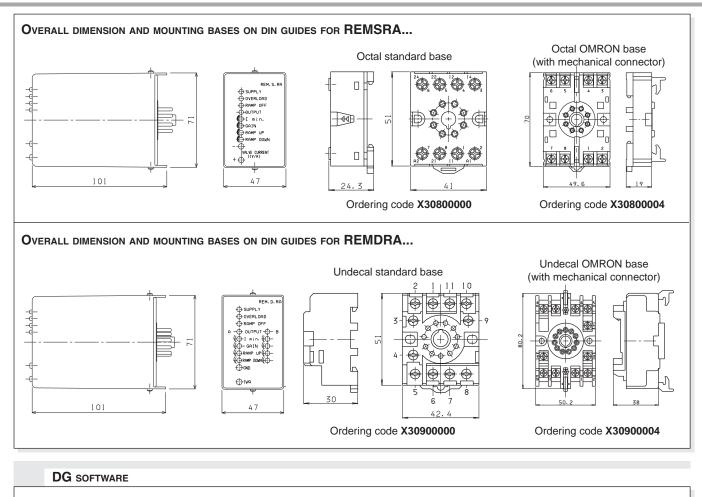


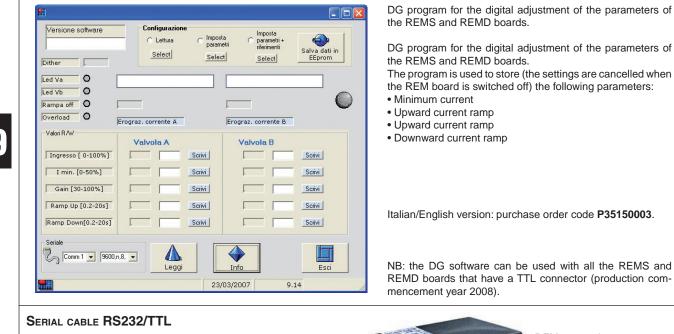
• The connection between REM and the solenoid must be direct

· The common one of return to proportional solenoid must not' be shared between

other valve connections or electrical equipment worker.

## **REMS/DRA...** TYPE ELECTRONIC REGULATORS SINGLE / DOUBLE SOLENOID PROPORTIONAL CONTROL VALVES





SERIAL CABLE HS232/TTL REM connecting at computer with serial cable. Ordering code VE0110001

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